

**Steel Center CTE**  
**Course Name: Medium/Heavy TRUCK**



**Unit Name:** PA100 ORIENTATION AND SAFETY  
**Unit Number:** PA100

**Dates:** Fall 2019 **Hours:** 29

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**Unit Description/Objectives:**

Student will know and be able to complete all required forms, tool safety requirements, classroom rules, and use the proper procedures for shop tools, equipment, chemicals, and paints.

**Tasks:**

- PA101 - Demonstrate safe conduct in diesel shop
- PA102 - Identify and explain diesel occupations and certification programs
- PA103 - Identify truck classifications and configurations
- PA104 - Demonstrate use of service manuals and on line service information
- PA105 - Demonstrate safety procedures and safe equipment operation
- PA106 - Understand OSHA regulation
- PA107 - Follow EPA standards for cleaning and disposal of waste and fluids

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

- 3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.
- 3.4.10.E7 Evaluate structure design as related to function, considering such factors as style, convenience, safety, and efficiency.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

- CC.3.5.9-10.D. Determine the meaning of symbols, key terms, and other domain-specific words and phrases as they are used in a specific scientific or technical context relevant to grades 9–10 texts and topics.
- CC.3.5.11-12.D. Determine the meaning of symbols, key terms, and other domain-specific

words and phrases as they are used in a specific scientific or technical context relevant to grades 11–12 texts and topics..

### *Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

### *Supporting Standards/Anchors*

CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.

## **Instructional Activities:**

### **Knowledge:**

Complete assignments related to the textbook  
Participate in lecture and discussion and respond to questions  
Participate in group discussions  
Fill out personal forms  
Complete reading assignments  
Complete written assignments  
Participate with the group activities  
Explain the special notations in the text labeled Shop Talk, Caution, and warning  
Identify the basic procedures for lifting and carrying heavy objects and materials  
Explain the role of personal protective equipment  
Describe safety warnings as they relate to work area safety  
Identify the different classifications of fires and the proper procedures for extinguishing each  
Identify the four categories of hazardous waste and their respective hazards to health and the environment  
Explain laws regulating hazardous materials, including the "right-to-know" and employee/employer obligations  
Explain how these standards are mandatory in industry

### **Skill:**

Complete all forms required by Medium/Heavy Truck and Steel Center  
Demonstrate safety standards as they apply to the transportation, construction, and farming industry  
Locate and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals  
Demonstrate proper safety procedures for chemical and paint handling and disposal  
Demonstrate safe usage of shop equipment  
Demonstrate safe lifting and carrying of heavy objects  
Operate the various types of fire extinguishers based on the type of extinguishing agent each uses

### **Remediation:**

Re-teach major concepts  
Review with teacher assistance  
Study group  
Worksheets  
Individual tutoring when needed  
Reading comprehension packets  
Placing events in a time line/ordinal steps  
Re-test  
Study guides  
Checklists

### **Enrichment:**

Assist other students with projects or remediation  
Leadership activities such as Shop Foreman  
Complete a special project to benefit the class

**Safety:**

Student must:

Pass safety test with 100% for tools and equipment

Locate, read, and interpret MSDS sheet

Demonstrate fire safety procedures

Use proper safety precautions when using hand tools and operating equipment

Follow proper safety procedures for chemical and paint handling and disposal

Handle material in a safe and workmanlike manner

Use protective clothing and equipment

Use hand tools in a safe manner

Use adequate ventilation when working in enclosed areas

Follow manufacturer's directions when using any product, tool, equipment, etc

Use proper safety precautions when using /operating hand tools

Use tools and equipment in a professional work like manner according to OSHA standards

Know and follow the established safety rules at all times

**Assessment:**

Worksheets

Quizzes

Post Tests

Summaries

Log/Journal

Time Cards

Writing Activities

Video/DVD Worksheets

Portfolio

Checklist

Rubrics

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:

Time Cards

Journals

Math ATB Worksheet

"Safety Rules for Power Tools" packet of worksheets

Fasteners packet worksheets

Chemical and Paint Worksheets:

Parts Washer

Brake Parts Cleaner

Liquid Penetrants

Liquid Lubricants

Coolants

Battery Acid

Fuels

Gases

Paint

General Shop Tools and Supplies:

Tie Downs  
Anchors  
Bolts  
Rivets  
Bushings  
Chain  
Collars  
Hooks  
Keys  
Links  
Nuts  
O-Rings  
Pins  
Rods  
Screws  
Springs  
Studs  
Stock  
Washers  
Air Chucks  
Tire Fillers  
Battery Chargers  
Blow Guns  
Brake Tools  
Compressors  
Extractors  
Grinders

Power Tool Accessories  
Hammers  
Heat Gun  
Impact Drivers  
Leak Detectors  
Lift Equipment  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars  
Pullers  
Presses  
Ratchets  
Sanders  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Tire Changers  
Torque Wrenches  
Welders  
OXY-Acetylene Cutters  
Wheel Alignment  
Wrenches

**Steel Center CTE**  
**Course Name: Medium/Heavy Truck**



**Unit Name:** PA200 TOOLS AND  
FASTENERS/HARDWARE

**Unit Number:** PA200

**Dates:** Fall 2019

**Hours:** 190

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**Unit Description/Objectives:**

Student will know and be able to identify and safely use all tools, fasteners, hardware, standard and precision measuring tools, oxy-acetylene torch, and SMAW electric welder according to OSHA and industry standards.

**Tasks:**

PA201 - Identify and demonstrate the proper use of basic hand tools and power tools

PA202 - Identify and demonstrate the proper use of fasteners and hardware

PA203 - Drill and use threading tools and extractors

PA204 - Demonstrate the proper use of fractional and precision measuring tools

PA205 - Demonstrate electric welding proficiency

PA206 - Set up/ Shut down, Cut and heat with Oxy-Acetylene Torch

L207 - Set up/Shut down and demonstrate safe SMAW electric welding procedures.

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.

3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.

CC.2.4.5.A.1 Solve problems using conversions within a given measurement system.

### **Instructional Activities:**

#### **Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Explain how fasteners are graded
- Describe what a Huck faster is and where it is used in truck assembly
- Explain why proper torque is essential

#### **Skill:**

- Demonstrate the proper use of Hand tools, Power tools, Shop equipment
- Demonstrate how to read and use accurately standard measuring tools, and precise measuring instruments
- Identify all required fasteners used in the transportation industry
- Demonstrate the proper use regarding:
  - Set up, shut down, and demonstrate safe SMAW electric welding procedures
  - Set up, shut down, and demonstrate safe oxy-acetylene torch
- Demonstrate oxy-acetylene proficiency
- Demonstrate electric welding proficiency
- Outline the safety procedures required to work with oxy-acetylene cutting and welding equipment and how to safely use arc-welding stations
- List and describe the use of common hand tool used in heavy duty truck shops
- Describe how to use common pneumatic, electrical, and hydraulic power tools used in heavy-duty truck shops
- Identify the mechanical and electronic measuring tools used the heavy duty truck shops
- Demonstrate an accurate measurement with a micrometer
- Demonstrate the proper use of a torque wrench
- Demonstrate how to check a drill bit for proper cutting angle and lip length
- Describe how threads may be repaired
- Describe ways in which broken studs or fasteners may be extracted
- Explain procedures for using thread locking compounds
- List procedures for performing buck riveting

#### **Remediation:**

- Re-teach major concepts
- Review with teacher assistance
- Study group
- Worksheets
- Individual tutoring when needed
- Reading comprehension packets
- Placing events in a time line/ordinal steps
- Retest
- Study guides
- Checklists

#### **Enrichment:**

- Assist other students with projects or remediation
- Leadership activities such as Shop Foreman

Complete a special project to benefit the class

**Safety:**

Student must:

Pass safety test with 100% for all tools and equipment

Locate, read, and interpret MSDS sheet

Demonstrate fire safety procedures

Use proper safety precautions when using hand tools and operating equipment

Follow proper safety procedures for chemical and paint handling and disposal

Handle material in a safe and workmanlike manner

Use protective clothing and equipment

Use hand tools in a safe manner

Use adequate ventilation when working in enclosed areas

Follow manufacturer's directions when using any product, tool, equipment, etc.

Use proper safety precautions when using /operating hand tools.

Use tools and equipment in a professional work like manner according to OSHA standards

Know and follow the established safety rules at all times

**Assessment:**

Worksheets

Quizzes

Post Tests

Summaries

Log/Journal

Time Cards

Writing Activities

Video/DVD Worksheets

Portfolio

Checklist

Rubrics

**Resources/Equipment:**

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CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:

Time Cards

Journals

Math ATB Worksheet

"Safety Rules for Power Tools" packet of worksheets

Fasteners packet worksheets

Measuring tools worksheets:

Tapes

Rulers

Levels

Precision Measuring Tool Worksheets:

Micrometers

Calipers

Dial Indicator

Bore Gauge

Plastic Gauge

Air Pressure Gauge

Multimeters  
AVR Battery Testers  
Diagnostic Equipment

General Shop Tools and Supplies:

Tie Down  
Anchors  
Bolts  
Rivets  
Bushings  
Chain  
Collars  
Hooks  
Keys  
Links  
Nuts  
O-Rings  
Pins  
Rods  
Screws  
Springs  
Studs  
Stock  
Washers  
Air Chucks  
Tire Fillers  
Battery Chargers  
Blow Guns  
Brake Tools  
Compressors  
Extractors  
Grinders

Power Tool Accessories  
Hammers  
Heat Gun  
Impact Drivers  
Leak Detectors  
Lift Equipment  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars  
Pullers  
Presses  
Ratchets  
Sanders  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Tire Changers  
Torque Wrenches  
Welders  
OXY-Acetylene Cutters  
Wheel Alignment  
Wrenches



**Steel Center Career And Technical Education**  
**Course Name: Medium/Heavy Truck**



**STEEL CENTER**  
FOR CAREER AND TECHNICAL EDUCATION

**Unit**

**Unit Name:** PA300 SUSPENSION AND STEERING SYSTEMS

**Number:** PA300

**Dates:** Fall 2019 **Hours:** 90

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**Unit Description/Objectives:**

Student will know and be able to describe the principles of suspension and steering systems for medium and heavy trucks, and be able to apply the principles to the inspection, diagnosing, and repair procedures of the systems.

**Tasks:**

PA301 - Inspect, repair, or replace steering linkage

PA302 - Inspect and adjust basic wheel alignment/inspect tires

PA303 - Inspect, repair, or replace steering gear box

PA304 - Test/service power steering system

PA305 - Service wheel bearings and hubs, according to TMC Guidelines

PA306 - Inspect, repair, or replace shock absorbers

PA307 - Inspect, repair, or replace king pins

PA308 - Inspect, repair, or replace leaf springs

PA309 - Inspect, repair or replace air suspension components

PA310 - Inspect and service wheel assemblies

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.

3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

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### *Supporting Standards/Anchors*

- CC.3.5.9-10.D. Determine the meaning of symbols, key terms, and other domain-specific words and phrases as they are used in a specific scientific or technical context relevant to grades 9–10 texts and topics.
- CC.3.5.11-12.D. Determine the meaning of symbols, key terms, and other domain-specific words and phrases as they are used in a specific scientific or technical context relevant to grades 11–12 texts and topics.

### *Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

### *Supporting Standards/Anchors*

- CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.
- CC.2.3.6.A.1 Apply appropriate tools to solve real-world and mathematical problems involving area, surface area, and volume.

## **Instructional Activities:**

### **Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Describe a fiber composite spring
- Explain the difference between standard and wide-base wheel systems and stud- and hub-piloted mountings
- Explain how toe, camber, caster, axle inclination, turning radius, and axle alignment affect tire wear, directional stability, and handling
- Explain the relationship between axle alignment and suspension system alignment
- Explain the importance of proper matching and assembly of tire and rim hardware
- Explain the elements of frame construction
- Define the terms yield strength, section modulus (SM), and resist bend moment (RBM)
- List the materials from which frame rails are made and describe the characteristics of each
- Understand the importance of correctly locating the fifth wheel on the tractor
- Define high hitch and outline what is required to avoid it
- Outline the function of the kingpin and upper coupler assembly

### **Skill:**

- Complete all forms required by Medium/Heavy Truck Technology and Steel Center
- Demonstrate safety standards as they apply to the transportation, construction, and farming industry
- Understand how these standards are mandatory in industry
- Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals
- Demonstrate the proper use of hand, power tools, and shop equipment
- Demonstrate proper safety procedures for chemical and paint handling and disposal
- Read and use accurately precise measuring instruments
- Identify all required fasteners used in the transportation industry
- Identify the components of the steering system of a heavy-duty truck
- Describe the procedure for inspecting front axle components for wear

Describe the components and operation of a worm and sector shaft and a recalcitrating ball-type steering gear  
Explain how to check and adjust a manual steering gear preload and backlash  
Identify the components of a power steering gear and pump and explain the operation of a power steering system  
Describe the components and operation of a pneumatic steering system  
Describe the components and operation of an electronically variable power steering system  
Describe the components and operation of a load sensing power assist steering system  
Identify and describe the types of suspension systems used on current trucks  
List the components used on leaf and multi-leaf spring suspension systems and explain how they work  
Identify equalizing beam suspension system components and explain how they function  
Identify torsion bar suspension system components and explain how they function  
Identify air spring suspension system components and explain how they function  
Troubleshoot suspensions and locate defective suspension system components  
Outline suspension system repair and replacement procedures  
Perform full chassis suspension system alignments  
Describe the operation of the cab air suspension system  
Identify the wheel configurations used on heavy-duty trucks  
Identify the common types of tire-to-rim hardware and describe their functions  
Outline the safety procedure for handling and servicing wheels and tires  
Describe brake drum mounting configurations  
Perform wheel run out checks and adjustments  
Properly match tires in dual and tandem mountings  
List the major components of both grease- and oil-lubricated wheel hubs  
Perform bearing and seal service on grease-lubricated front and rear wheel hubs  
Perform bearing and seal service on oil-lubricated front and rear wheel hubs  
Perform front and rear bearing adjustment  
Describe TMC wheel-end procedure  
Outline the procedure for installing pre-set bearing wheels  
Describe the chassis frame of a heavy-duty truck  
Describe the different ways frame damage can occur as a result of impact and overloading  
Perform some basic chassis frame alignment checks  
Describe the various categories of frame damage including diamond, twist, sideways, sag and bow  
Explain how the chassis frame, side rails, and cross-members can be repaired  
List some guidelines to follow when using frame repair hardware  
Outline some basic frame welding techniques  
Describe the different types of fifth wheels used on tractors  
Outline the operating principles of the Holland, Fontaine, and ConMet fifth wheels  
Describe the locking principles of each type of fifth wheel  
Outline the procedure required to couple and uncouple a fifth wheel  
Service the common types of fifth wheels  
Describe the procedure required to overhaul a fifth wheel  
Identify the overhaul procedure required of some common fifth wheels  
Describe the operating principle of a pintle hook and draw bar

**Remediation:**

Re-teach major concepts  
Review with teacher assistance  
Study group  
Worksheets  
Individual tutoring when needed  
Reading comprehension packets  
Placing events in a time line/ordinal steps  
Retest  
Study guides  
Checklists

**Enrichment:**

Assist other students with projects or remediation  
Leadership activities such as Shop Foreman  
Complete a special project to benefit the class

**Safety:**

Student must:

Pass safety test with 100% for tools and equipment  
Locate, read, and interpret MSDS sheet  
Use proper safety precautions when using hand tools and operating equipment  
Follow proper safety procedures for chemical and paint handling and disposal  
Handle material in a safe and workmanlike manner  
Use protective clothing and equipment  
Use hand tools in a safe manner  
Use adequate ventilation when working in enclosed areas  
Follow manufacturer's directions when using any product, tool, equipment, etc  
Use proper safety precautions when using /operating hand tools  
Use tools and equipment in a professional work like manner according to OSHA standards  
Know and follow the established safety rules at all times

**Assessment:**

Worksheets  
Quizzes  
Post Tests  
Summaries  
Log/Journal  
Time Cards

Writing Activities  
Video/DVD Worksheets  
Portfolio  
Checklist  
Rubrics

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Time Cards  
Journals  
Math ATB Worksheet  
Tapes  
Rulers  
Levels  
Calipers  
Dial Indicator  
Air Pressure Gauge  
Parts Washer  
Brake Parts Cleaner  
Liquid Penetrants  
Liquid Lubricants  
Gases  
Paint

## General Shop Tools and Supplies:

Bolts  
Bushings  
Nuts  
O-Rings  
Pins  
Screws  
Springs  
Studs  
Washers  
Air Chucks  
Tire Fillers  
Blow Guns  
Compressors  
Extractors  
Grinders  
Power Tool Accessories  
Hammers  
Impact Drivers  
Lift Equipment  
Lighting

Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars  
Pullers  
Presses  
Ratchets  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Tire Changers  
Torque Wrenches  
Welders  
OXY-Acetylene Cutters  
Wheel Alignment  
Wrenches

**Steel Center CTE**  
**Course Name: Medium/Heavy Truck**



**Unit Name:** PA400 PREVENTIVE MAINTENANCE  
**Unit Number:** PA400

**Dates:** Fall 2019 **Hours:** 66

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**Unit Description/Objectives:**

Student will know and be able to identify the proper procedures and practices for preventive maintenance and be able to perform servicing of medium/heavy trucks.

**Tasks:**

PA401 - Preventive maintenance schedules and procedures such as lube, oil, and filter service

PA402 - Perform preventive maintenance inspection

PA403 - Inspect, repair, or replace fifth wheel and mount

L404 - Inspect instruments and controls

L405 - Inspect safety equipment

L406 - Inspect hardware

L407 - Inspect heating, ventilation, and air conditioning

L408 - Inspect frame and fifth wheel

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.

3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

- CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.
- CC.2.1.HS.F.5 Choose a level of accuracy appropriate to limitations on measurement when reporting quantities.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

- CC.2.1.7.D.1 Analyze proportional relationships and use them to model and solve real-world and mathematical problems.
- CC.2.3.6.A.1 Apply appropriate tools to solve real-world and mathematical problems involving area, surface area, and volume.

**Instructional Activities:**

**Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Explain in detail the positives aspects of a well implemented preventative maintenance program
- Explain the differences between an A,B,C,D, and L inspection
- Follow through the steps to perform a pre-trip inspection
- Describe maintenance issues that would require deadlining a vehicle and an out of service (OSS) sticker applied
- Apply a policy of preventative maintenance scheduling that conforms to federal inspection regulations
- Explain the responsibilities of the inspecting person and record-keeping requirements
- List the three types of antifreeze used in today's diesel engines and the advantages and disadvantages of each
- Describe the need for a supplemental cooling additive package
- Explain the function of and oil filter
- Explain the function of a fuel filter
- Explain the function and need for a water separator
- Explain how to service and water separator
- Explain how to prime a fuel system
- Explain how to check a harmonic balancer and why they should be replaced at OEM intervals
- List other checks that should be preformed in the engine compartment while Explain the effects if mixing lubricants
- Explain the function of the drive shaft and U-joints
- Outline the procedures for installing pre-set bearing wheels
- List the different types of tires used in the trucking industry based upon construction
- Describe how to change brake fluid in a hydraulic braking system
- Explain how to inspect and service a typical master cylinder
- Describe how to inspect and service drum brakes
- Explain how to inspect and check rotor runout
- Describe the inspection process for brake lines and hoses
- Explain how to inspect brake linings and pads and take accurate measurements of pad and lining thickness to determine serviceability

List and explain three different methods of bleeding a hydraulic brake system  
Explain how to test the operation of the parking brakes  
Describe how to test a trucks service brakes  
List some of the out-of-service criteria for hydraulic braking systems  
Explain some of the safety precautions when working with air brake systems  
Describe the procedures to service a trucks air supply system  
Explain service and inspection procedures for a typical air dryer  
Explain how the air dryer operates and how to perform a leakage test  
List and explain in sequential order the procedures for testing the components of a typical air brake system  
Describe how to perform a check on the manual parking brakes or emergency parking brakes  
Explain the inspection and testing procedure for checking the foundation brakes  
List some of the out-of-service criteria for air brake systems  
List the various components that should be checked within the cab of the vehicle during a vehicle service  
Explain how to make the actual determination as to whether an item within the cab requires maintenance  
Explain how to test the HVAC system  
List the safety items within the cab that must be inspected and account for any mandatory safety equipment  
List and explain how to maintain cab hardware  
Explain 2 different methods of maintaining the vehicle by preventing premature corrosion  
Explain how to performance test on an air conditioning system  
List the different methods for finding potential refrigerant leaks in an air conditioning system  
List the components of the steering system and explain their function  
Explain some of the basic steering geometry  
List the importance of a suspension system  
Explain some of the basic terminology used when discussing suspensions  
Explain the different types of suspension systems used in the heavy-duty truck industry  
Explain the importance and list the consequences of correctly locating the fifth wheel on the tractor  
Describe the locking principles of each type of fifth wheel  
Explain how to couple and uncouple a tractor trailer  
Explain the term high hitch and how it can be avoided  
Describe the operating principle of a pintle hook/couplers and draw bars  
Describe the benefits of cushioning to a coupling system  
Outline prescribed maintenance for pintle hooks/couplers and drawbars  
Outline the function of the kingpin and upper coupler assembly

**Skill:**

Complete all forms required by Medium/Heavy Truck and Steel Center  
Demonstrate safety standards as they apply to the transportation, construction, and farming industry  
Understand how these standards are mandatory in industry  
Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals  
Demonstrate the proper use of hand, power tools, and shop equipment  
Demonstrate proper safety procedures for chemical and paint handling and disposal  
Read and use accurately precise measuring instruments  
Identify all required fasteners used in the transportation industry  
Determine the freezing and boiling point of a coolant mixture based on antifreeze and water ratios  
Properly mix coolant using the correct proportions of water, antifreeze and supplemental coolant additives (SCAs) according to the OEMs recommendations and ambient temperature conditions  
Measure the coolant strength (freeze level) using the appropriate instrument  
Test the SCA level and maintain it at the desired level  
Test coolant for contamination  
Remove and replace a coolant filter and check it for leaks  
Pressure test a radiator cap and determine its serviceability  
Test a cooling system thermostat and determine its serviceability  
Check the condition of the water pump and drive belt tension and condition  
Test the various forms of cooling fans  
Diagnose basic cooling system malfunctions



Inspect the radiator condition and mounting as well as pressure test the cooling system for leaks and restrictions to proper air flow

Inspect coolant lines, hoses, and clamps

Inspect the coolant recovery system and determine its serviceability

Choose the correct engine oil viscosity for the climatic conditions that the vehicle will be subjected to

Perform an engine oil change

Perform an oil filter change

Perform a fuel filter change

Demonstrate the use of a hand primer pump

Service an engine air filter and check restriction indicator

Perform a PM engine service

Perform a drive axle lube service

Perform a check of the fluid level on a drive axle

Service the drive shaft and U-joints

Check the oil level in a manual transmission

Perform a service and inspection on a manual transmission

Perform adjustments on various styles of clutches

Perform service and inspection on various types of clutch linkages

Perform service and inspection on an automatic transmission

Identify the different wheel configurations used in the trucking industry

Perform wheel inspections on the different wheel configurations used in heavy duty trucks

Explain the difference between standard and wide-base wheel systems and stud-and hub-piloted mountings

Explain the importance of proper matching and assembly of tire and rim hardware

Describe brake drum mounting configurations

Explain the proper mounting procedures for the wheel configurations used on heavy-duty trucks

Perform wheel runout checks and adjustments

Explain the proper techniques for front and rear wheel bearing adjustment

Properly match tires in dual and tandem mounting

Explain inspection procedures for tires

Identify tire wear conditions and causes

Explain the importance of changing brake fluid at manufacturer's specified time

Perform and inspection of the air conditioning system

Perform a steering axle inspection

Verify a steering complaint

Perform a complete steering knuckle inspection

Explain how to perform a tie-rod inspection

Perform a wheel bearing inspection

Perform service inspections on the various types of suspensions

Explain how to identify and maintain U-bolts

Perform inspection procedures of air spring suspensions

Explain and perform servicing procedures for height control valves

Demonstrate safe working procedures around batteries

Explain the role of the battery in a truck's electrical system

Verify the condition of a battery using a voltmeter, hydrometer, refractometer, and carbon pile tester

Describe battery maintenance procedures

Describe and demonstrate safe charging procedure for batteries

Jump start a vehicle with a flat battery

Explain the role of the charging system

Verify the performance of an alternator

Explain what full fielding and alternator will accomplish

Demonstrate how to test a starter to ensure a starter is in good condition

Explain the purpose of a lift gate

Describe maintenance procedures that must be performed on a lift gate

Troubleshoot for problems with a hydraulic lift gate

Describe some of the different styles and types of fifth wheels available in the trucking industry

Outline the operation of the Holland, Fontaine, and ConMet fifth wheels

Perform general service procedures to common fifth wheels

Describe the procedure required to overhaul a fifth wheel

**Remediation:**

- Re-teach major concepts
- Review with teacher assistance
- Study group
- Worksheets
- Individual tutoring when needed
- Reading comprehension packets
- Placing events in a time line/ordinal steps
- Retest
- Study guides
- Checklists

**Enrichment:**

- Assist other students with projects or remediation
- Leadership activities such as Shop Foreman
- Complete a special project to benefit the class

**Safety:**

- Pass safety test with 100% for tools and equipment
- Locate, read, and interpret MSDS sheet
- Demonstrate fire safety procedures
- Use proper safety precautions when using hand tools and operating equipment
- Follow proper safety procedures for chemical and paint handling and disposal
- Handle material in a safe and workmanlike manner
- Use protective clothing and equipment
- Use hand tools in a safe manner
- Use adequate ventilation when working in enclosed areas
- Follow manufacturer's directions when using any product, tool, equipment, etc
- Use proper safety precautions when using /operating hand tools
- Use tools and equipment in a professional work like manner according to OSHA standards
- Know and follow the established safety rules at all times

**Assessment:**

Worksheets	Writing Activities
Quizzes	Video/DVD Worksheets
Post Tests	Portfolio
Summaries	Checklist
Log/Journal	Rubrics
Time Cards	

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:  
Time Cards  
Journals  
Math ATB Worksheet  
Tapes

Rulers  
Levels  
Micrometers  
Calipers  
Dial Indicator  
Air Pressure Gauge  
Multimeters  
AVR Battery Testers  
Diagnostic Equipment  
Parts Washer  
Brake Parts Cleaner  
Liquid Penetrants  
Liquid Lubricants  
Coolants  
Battery Acid  
Fuels  
Gases  
Paint

General Shop Tools and Supplies:

Tie Downs  
Bolts  
Rivets  
Keys  
Links  
Nuts  
O-Rings  
Pins  
Screws  
Springs  
Studs  
Washers  
Air Chucks  
Tire Fillers  
Battery Chargers  
Blow Guns  
Brake Tools  
Compressors  
Extractors  
Grinders  
Power Tool Accessories  
Hammers  
Heat Gun

Impact Drivers  
Leak Detectors  
Lift Equipment  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars  
Pullers  
Presses  
Ratchets  
Sanders  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Tire Changers  
Torque Wrenches  
Wheel Alignment  
Wrenches

**Steel Center CTE**  
**Course Name: Medium/Heavy Truck**



**STEEL CENTER**  
FOR CAREER AND TECHNICAL EDUCATION

**Unit**  
**Unit**

**Name:** PA500 BRAKE SYSTEM

**Number:** PA500

**Dates:** Fall 2019 **Hours:**106

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**Unit Description/Objectives:**

Student will know and be able to describe the diagnosis, repair and/or service of the medium/heavy truck air, hydraulic, and antilock brake systems and be able to perform such tasks to original equipment manufacture's specifications.

**Tasks:**

- PA501 - Inspect, repair, or replace hydraulic disc brakes components
- PA502 - Inspect, repair, or replace hydraulic drum brakes components
- PA503 - Inspect, repair, or replace S-cam drum brakes components
- PA505 - Check operation of low air warning buzzer/indicator
- PA506 - Inspect, repair, or replace air governors
- PA507 - Replace hydraulic brake lines/bleed brakes
- PA508 - Inspect, repair, or replace air brake lines
- PA509 - Inspect, diagnose, or replace air brake chamber
- PA510 - Inspect, diagnose, or replace master cylinder and hydraulic system components
- PA511 - Diagnose, repair, or replace ABS components
- PA512 - Inspect, repair, or replace air brake valves
- PA513 - Inspect, repair, or replace air dryers
- PA514 - Inspect, repair, or replace calipers
- PA515 - Inspect, repair, or replace rotors
- PA516 - Inspect, repair, or replace drums
- PA517 - Inspect, repair, or replace slack adjusters

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

- 3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.
- 3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

- CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.
- CC.2.1.HS.F.5 Choose a level of accuracy appropriate to limitations on measurement when reporting quantities.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

- CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.
- CC.2.3.6.A.1 Apply appropriate tools to solve real-world and mathematical problems involving area, surface area, and volume.

**Instructional Activities:**

**Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Understand what is meant by pneumatic and torque imbalance
- Discuss the effects of the Federal Motor Vehicle Safety Standard No. 121 (FMVSS No. 121) on present-day air brake systems
- Describe the operation of desiccant and aftercooler-type air dryers
- Outline the operating principles of the valves and controls used in an air brake system
- Explain the operation of an air brake chamber
- Outline the functions of the hold-off and service circuits in truck and trailer brake systems
- Describe the operation of S-cam and wedge-actuated drum brakes
- Describe the operating principles of manual and automatic slack adjusters
- List the components and describe the operating principles of an air disc brake system
- Describe the major components and operation of parking and emergency braking systems
- Define the principles of brake balance
- Describe the principles of operation of a hydraulic brake system
- Describe the operation of drum and brakes in a hydraulic braking system
- List the major components of a master cylinder

Describe the use and operation of wheel cylinders and calipers  
Explain the operation of a hydraulic power booster  
Outline the role of the ABS module when managing antiskid mode  
Explain how the ABS module controls the service modulator valves  
Explain what is meant by the number of channels of an ABS system  
Describe how trailer ABS is managed  
Explain how an electronic brake system (EBS) manages service brake applications  
Outline the reasons why an EBS system has to meet current FMVSS No. 121 requirements  
Understand the safety requirements of working on an air brake system

**Skill:**

Complete all forms required by Diesel Technology and MCTI  
Demonstrate safety standards as they apply to the transportation, construction, and farming industry  
Understand how these standards are mandatory in industry  
Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals  
Demonstrate the proper use of hand, power tools, and shop equipment  
Demonstrate proper safety procedures for chemical and paint handling and disposal  
Read and use accurately precise measuring instruments  
Identify all required fasteners used in the transportation industry  
Identify the components of a truck air brake system  
Explain the operation of a dual-circuit air brake system  
Identify the major components of an air compressor  
Identify the major components in a truck hydraulic brake system  
Explain the operation of a hydraulic brake system  
Identify the hydraulic valves and controls used in hydraulic brake systems  
List the major components of an air-over-hydraulic braking system  
Outline some typical maintenance and service procedures performed on hydraulic and air-over-hydraulic brake systems  
Describe the operation of a typical hydraulic ABS system  
Describe how an antilock brake system (ABS) works to prevent wheel lock-up during braking  
List the major components of a truck ABS system  
Describe the operation of ABS input circuit components  
Outline the procedure for diagnosing ABS system faults  
Describe the procedure required to set up and adjust a wheel speed sensor  
Perform basic maintenance on an air brake system  
Diagnose common compressor problems  
Describe the procedure required to service an air dryer  
Performance test an air dryer  
Check out the service brakes on a truck  
Test the emergency and parking brake systems  
Verify the operation of the trailer brakes  
Understand the OOS criteria used by safety inspection officers  
Diagnose some brake valve failures  
Describe the procedure required to overhaul foundation brakes  
Determine brake free-stroke and identify when an adjustment is required  
Outline some common service procedures used on air disc brake systems

**Remediation:**

Re-teach major concepts  
Review with teacher assistance  
Study group  
Worksheets  
Individual tutoring when needed  
Reading comprehension packets  
Placing events in a time line/ordinal steps  
Retest  
Study guides  
Checklists

**Enrichment:**

Assist other students with projects or remediation  
 Leadership activities such as Shop Foreman  
 Complete a special project to benefit the class

**Safety:**

Student must:

Pass safety test with 100% for tools and equipment  
 Locate, read, and interpret MSDS sheet  
 Demonstrate fire safety procedures  
 Use proper safety precautions when using hand tools and operating equipment  
 Follow proper safety procedures for chemical and paint handling and disposal  
 Handle material in a safe and workmanlike manner  
 Use protective clothing and equipment  
 Use hand tools in a safe manner  
 Use adequate ventilation when working in enclosed areas  
 Follow manufacturer's directions when using any product, tool, equipment, etc  
 Use proper safety precautions when using /operating hand tools

Use tools and equipment in a professional work like manner according to OSHA standards  
 Know and follow the established safety rules at all times

**Assessment:**

Worksheets  
 Quizzes  
 Post Tests  
 Summaries  
 Log/Journal  
 Time Cards

Writing Activities  
 Video/DVD Worksheets  
 Portfolio  
 Checklist  
 Rubrics

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:

Time Cards  
 Journals  
 Math ATB Worksheet

Tapes  
 Rulers  
 Levels  
 Micrometers  
 Calipers  
 Dial Indicator  
 Multimeters  
 Diagnostic Equipment  
 Parts Washer  
 Brake Parts Cleaner  
 Liquid Penetrants  
 Liquid Lubricants  
 General Shop Tools and Supplies:

Bolts  
 Rivets  
 Bushings  
 Nuts  
 Pins  
 Rods  
 Screws  
 Springs  
 Studs  
 Washers  
 Blow Guns  
 Brake Tools  
 Compressors

Extractors  
Grinders  
Power Tool Accessories  
Hammers  
Impact Drivers  
Lift Equipment  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars

Pullers  
Presses  
Ratchets  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Torque Wrenches  
Welders  
Wrenches



**Steel Center CTE**  
**Course Name: Diesel Technology**



**Unit Name:** PA600 DEMONSTRATE THE  
KNOWLEDGE OF THE ENGINE

**Unit Number:** PA600

**Dates:** Fall 2019 **Hours:** 148

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**Unit Description/Objectives:**

Student will know and be to perform the operation, removal, inspection, and installation of heavy truck diesel engine components, and perform such tasks to original equipment manufacturer's specifications.

**Tasks:**

- PA601 - Explain diesel engine operation and identify parts
- PA602 - Remove, inspect, or install camshaft, and valve train components
- PA603 - Remove, inspect, or install piston, connecting rod, and liner
- PA604 - Remove, inspect, or install crankshaft and bearings (mains and rods)
- PA606 - Perform diesel tune-up (set overhead)
- PA607 - Remove, inspect, or install cylinder head and gasket
- PA608 - Remove, inspect, or install oil pump
- PA609 - Remove, inspect, or install vibration dampener and flywheel

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

- 3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.
- 3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

- CC.2.1.HS.F.2 Apply properties of rational and irrational numbers to solve real world or mathematical problems.
- CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

- CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.
- CC.2.4.5.A.1 Solve problems using conversions within a given measurement system.

**Instructional Activities:**

**Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Interpret basic engine terminology.
- Calculate engine displacement.
- Define the term mean effective pressure.
- Describe the differences naturally-aspirated and manifold-boosted engine.
- Explain how volumetric efficiency affects cylinder breathing.
- Define rejected heat and explain thermal efficiency in diesel engines.
- Outline the operation of a diesel four-stroke cycle.
- Outline the operation of a diesel two-stroke cycle.
- Calculate engine displacement
- Outline the forces a crankshaft is subjected to under normal operation.
- Outline the roles played by vibration dampers and flywheel assemblies.
- Describe how vibration dampers function.
- Define the role of the camshaft in a typical diesel engine.
- Interpret camshaft terminology.

**Skill:**

- Complete all forms required by Diesel Technology and Steel Center CTE
- Demonstrate safety standards as they apply to the transportation, construction, and farming industry
- Understand how these standards are mandatory in industry
- Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals
- Demonstrate the proper use of hand, power tools, and shop equipment
- Demonstrate proper safety procedures for chemical and paint handling and disposal
- Read and use accurately precise measuring instruments
- Identify all required fasteners used in the transportation industry
- Identify the subsystems that make up a diesel engine.
- Identify the engine power train components.
- Define the roles of piston assemblies, crankshafts, flywheels, and dampers.
- Identify the different types of pistons used in current diesel engines.
- Describe the combustion chamber designs used in diesel engines.
- Explain the function of piston rings.

Classify piston wrist pins by type.  
Describe the role of connecting rods and outline the stresses they are subject to.  
Identify common crankshaft throw arrangements.  
Identify some typical crankshaft failures and their causes.  
Outline the procedure for an in-chassis, rod and main bearing rollover.  
Measure friction bearing clearance using Plastigage.  
Identify the engine timing gear train components.  
Outline the procedure required to time an engine gear train.  
Perform a camshaft inspection.  
Identify the role valve train components play in running an engine.  
List the types of tappet/cam follower used in diesel engines.  
Inspect a set of push tubes or rods.  
Describe the function of rockers.  
Define the role played by cylinder head valves.  
Outline the procedure required to recondition cylinder head valves.  
Describe how valve rotators operate.  
Perform a valve lash adjustment.  
Outline the consequences of either too much or too little valve lash  
Identify the components classified as engine housing components.  
Identify the types of cylinder block used in diesel engines.  
Outline the procedure required to inspect a cylinder block.  
Measure an engine block to specifications using service literature.  
Identify the types of cylinder liners used in diesel engines.  
Explain the procedure required to remove dry, wet, and midstop liners.  
Perform selective fitting of a set of dry liners to a cylinder block.  
Explain how cavitation erosion occurs on wet liners.  
Identify the types of cylinder heads used in diesel engines.  
Describe the component parts of a cylinder head.  
Explain the procedure required to measure, test, and recondition a cylinder head.  
Describe the role of the intake and exhaust manifolds.  
Describe the function of the oil pan in the engine.  
Identify some of the different types of engine brake used on highway diesel engines.  
Describe the operating principles of each type of engine brake.  
Outline the controls used to manage engine brakes.  
Describe how the hydraulic actuation of internal engine compression brakes is managed and timed

**Remediation:**

Re-teach major concepts  
Review with teacher assistance  
Study group  
Worksheets  
Individual tutoring when needed  
Reading comprehension packets  
Placing events in a time line/ordinal steps  
Retest  
Study guides  
Checklists

**Enrichment:**

Assist other students with projects or remediation  
Leadership activities such as Shop Foreman  
Complete a special project to benefit the class

**Safety:**

Student must:  
Pass safety test with 100% for tools and equipment  
Locate, read, and interpret MSDS sheet  
Demonstrate fire safety procedures  
Use proper safety precautions when using hand tools and operating equipment

Follow proper safety procedures for chemical and paint handling and disposal  
Handle material in a safe and workmanlike manner  
Use protective clothing and equipment  
Use hand tools in a safe manner  
Use adequate ventilation when working in enclosed areas  
Follow manufacturer's directions when using any product, tool, equipment, etc  
Use proper safety precautions when using /operating hand tools  
Use tools and equipment in a professional work like manner according to OSHA standards  
Know and follow the established safety rules at all times

**Assessment:**

Worksheets  
Quizzes  
Post Tests  
Summaries  
Log/Journal  
Time Cards  
Writing Activities  
Video/DVD Worksheets  
Portfolio  
Checklist  
Rubrics

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:

Time Cards, Journals, Math ATB Worksheet

Tapes  
Rulers  
Micrometers  
Calipers  
Dial Indicator  
Parts Washer  
Brake Parts Cleaner  
Liquid Penetrants  
Liquid Lubricants  
Bolts  
Nuts  
Screws  
Studs  
Washers  
Blow Guns  
Compressors  
Extractors

Power Tool Accessories  
Hammers  
Impact Drivers  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars  
Ratchets  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Torque Wrenches  
Wrenches

**Steel Center CTE**  
**Course Name: Diesel Technology**



**STEEL CENTER**  
FOR CAREER AND TECHNICAL EDUCATION

**Unit**  
**Unit**

**Name:** PA700 AIR INTAKE AND EXHAUST  
SYSTEMS

**Number:** PA700

**Dates:** Fall 2019 **Hours:** 152

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**Unit Description/Objectives:**

Student will know and be able to demonstrate knowledge of the diesel engine air intake and exhaust system and be able to follow proper procedures for removal, inspection, or installation of components as per original equipment manufacturer's specifications.

**Tasks:**

PA701 - Inspect, repair, or replace air induction system components

PA702 - Inspect, repair, or replace exhaust system and components

PA703 - Inspect, repair, or replace charge air-coolers and after coolers

PA704 - Inspect, repair, or replace turbocharger

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.

3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

CC.2.1.HS.F.2 Apply properties of rational and irrational numbers to solve real world or mathematical problems.

CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.

CC.2.4.5.A.1 Solve problems using conversions within a given measurement system.

## **Instructional Activities:**

### **Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet assignment
- Describe the role of the intake and exhaust manifolds
- Define the term positive filtration
- Outline the operating principle of an air precleaner
- Define constant and variable geometry turbochargers
- Outline the operating principles of turbochargers
- Define the role of a charge air cooler in the intake circuit
- Outline the role of a diesel engine muffler device

### **Skill:**

- Complete all forms required by Diesel Technology and Steel Center CTE
- Demonstrate safety standards as they apply to the transportation, construction, and farming industry
- Understand how these standards are mandatory in industry
- Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals
- Demonstrate the proper use of hand, power tools, and shop equipment
- Demonstrate proper safety procedures for chemical and paint handling and disposal
- Read and use accurately precise measuring instruments
- Identify all required fasteners used in the transportation industry
- Identify the intake and exhaust system components
- Describe how intake air is routed to the engine's cylinders
- Describe how exhaust gases are routed out to aftertreatment devices
- Service a dry, positive air cleaner
- Perform an inlet restriction test
- Identify the subcomponents on a truck diesel engine turbocharger
- Troubleshoot common turbocharger problems
- Define the role of a charge air cooler in the intake circuit
- Troubleshoot common turbocharger problems
- Test a charge air heat exchanger for leaks
- Test a charge air heat exchanger for leaks
- Identify the different types of catalytic converters used on current diesels
- Describe the operation of EGR and DPF systems

### **Remediation:**

- Re-teach major concepts
- Review with teacher assistance
- Individual tutoring when needed
- Study groups
- Placing events in a time line/ordinal steps
- Retest
- Study guides
- Checklists

**Enrichment:**

Assist other students with projects or remediation  
Leadership activities such as Shop Foreman  
Complete a special project

**Safety:**

Student must:

Pass safety test with 100% for tools and equipment  
Locate, read, and interpret MSDS sheet  
Demonstrate fire safety procedures  
Use proper safety precautions when using hand tools and operating equipment  
Follow proper safety procedures for chemical and paint handling and disposal  
Handle material in a safe and workmanlike manner  
Use protective clothing and equipment  
Use hand tools in a safe manner  
Use adequate ventilation when working in enclosed areas  
Follow manufacturer's directions when using any product, tool, equipment, etc  
Use proper safety precautions when using /operating hand tools  
Use tools and equipment in a professional work like manner according to OSHA standards  
Know and follow the established safety rules at all times

**Assessment:**

Worksheets  
Quizzes  
Pre/Post Tests  
Summaries  
Log/Journal  
Time Cards  
Writing Activities  
Video/DVD Worksheets  
Diagrams  
Individual Projects  
Group Projects  
Research Papers  
Any content related assessment  
Portfolio

**Resources/Equipment:**

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Student forms:

Time Cards  
Journals  
Math ATB Worksheet

Tapes  
Rulers  
Micrometers  
Calipers

Dial Indicator  
Parts Washer  
Brake Parts Cleaner  
Liquid Penetrants

Liquid Lubricants  
Bolts  
Nuts  
Screws  
Studs  
Washers  
Blow Guns  
Compressors  
Extractors  
Power Tool Accessories  
Hammers  
Impact Drivers  
Lighting

Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Prybars  
Ratchets  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Torque Wrenches  
Wrenches





**Unit Name:** PA800 DEMONSTRATE THE KNOWLEDGE  
OF THE COOLING SYSTEM

**Unit Number:** PA800

**Dates:** Fall 2019 **Hours:**152

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**Unit Description/Objectives:**

Student will know and be able to perform the operation, removal, inspection, and installation of heavy truck diesel engine cooling system components and perform such tasks to original equipment manufacturer's specifications.

**Tasks:**

- PA801 - Inspect/replace belts and pulleys
- PA802 - Inspect/replace hoses and clamps
- PA803 - Test/replace thermostat
- PA804 - Drain, flush, refill and bleed cooling system
- PA805 - Test anti-freeze and supplemental coolant additives
- PA806 - Test/replace radiator and pressure cap
- PA807 - Inspect/replace water pump
- PA808 - Test/inspect/repair fan drives

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

- 3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.
- 3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.

CC.2.1.HS.F.5 Choose a level of accuracy appropriate to limitations on measurement when reporting quantities.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.

CC.2.1.6.E.4 Apply and extend previous understandings of numbers to the system of rational numbers.

**Instructional Activities:**

**Knowledge:**

Complete assignments related to the textbook  
Participate in lecture and discussion and respond to questions  
Participate in group discussions  
Fill out personal forms  
Complete reading assignments  
Complete written assignments  
Participate with the group activities  
Complete Task Sheet Assignment  
Define the terms conduction, convection, and radiation.  
Outline the properties of a heavy-duty antifreeze.  
List the advantages claimed for extended life coolants  
Outline the causes of wet liner cavitation and the steps required to minimize it  
Define the role of the coolant filters and their servicing requirements  
List the types of temperature gages used in highway diesel engines  
Describe how a coolant level warning indicator operates  
Define the roles played by the shutters and engine fan in managing engine temperatures  
Outline the operation of an actively pressurized cooling system (APCS)

**Skill:**

Complete all forms required by Diesel Technology and Steel Center CTE  
Demonstrate safety standards as they apply to the transportation, construction, and farming industry  
Understand how these standards are mandatory in industry  
Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals  
Demonstrate the proper use of hand, power tools, and shop equipment  
Demonstrate proper safety procedures for chemical and paint handling and disposal  
Read and use accurately precise measuring instruments  
Identify all required fasteners used in the transportation industry  
Identify diesel engine cooling system components and their principles of operation  
Identify the three types of coolant used in current highway diesel engines  
Calculate the boil and freeze points of a coolant mixture  
Mix coolant using the correct proportions of water, antifreeze, and SCAs  
Perform standard SCA tests and measure antifreeze protection  
Identify the problems scale build-up can create in an engine cooling system  
Identify the types of heavy-duty radiators including down flow, cross flow, and counter flow  
Test a radiator for external leakage using a standard cooling system pressure tester  
Test a radiator cap  
Identify the different types of thermostats in use and describe their principle of operation  
Describe the role of the coolant pump  
Diagnose basic cooling system malfunctions

**Remediation:**

- Re-teach major concepts
- Review with teacher assistance
- Study group
- Worksheets
- Individual tutoring when needed
- Reading comprehension packets
- Placing events in a time line/ordinal steps
- Retest
- Study guides
- Checklists

**Enrichment:**

- Assist other students with projects or remediation
- Leadership activities such as Shop Foreman
- Complete a special project to benefit the class

**Safety:**

Student must:

- Pass safety test with 100% for tools and equipment
- Locate, read, and interpret MSDS sheet
- Demonstrate fire safety procedures
- Use proper safety precautions when using hand tools and operating equipment
- Follow proper safety procedures for chemical and paint handling and disposal
- Handle material in a safe and workmanlike manner
- Use protective clothing and equipment
- Use hand tools in a safe manner
- Use adequate ventilation when working in enclosed areas
- Follow manufacturer's directions when using any product, tool, equipment, etc
- Use proper safety precautions when using /operating hand tools
- Use tools and equipment in a professional work like manner according to OSHA standards
- Know and follow the established safety rules at all times

**Assessment:**

Worksheets	Writing Activities
Quizzes	Video/DVD Worksheets
Post Tests	Portfolio
Summaries	Checklist
Log/Journal	Rubrics
Time Cards	

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:  
Time Cards  
Journals  
Math ATB Worksheet

Tapes  
Rulers  
Micrometers  
Calipers  
Dial Indicator  
Coolant Pressure Tester  
Refractometer  
Belt Tension Gage  
Temperature Gage  
Parts Washer  
Brake Parts Cleaner  
Liquid Penetrants  
Liquid Lubricants

General Shop Tools and Supplies:

Bolts  
Nuts  
Screws  
Studs  
Washers

Blow Guns  
Compressors  
Extractors  
Power Tool Accessories  
Hammers  
Impact Drivers  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Pry bars  
Ratchets  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Torque Wrenches  
Wrenches

**Steel Center CTE**  
**Course Name: Diesel Technology**



**Unit Name:** PA900 FUEL SYSTEM  
**Unit Number:** PA900  
**Dates:**Fall 2019 **Hours:** 92

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**Unit Description/Objectives:**

Student will know and be able to diagnosis, inspect, test, service, and install components of the fuel system on the heavy truck diesel engine, and be able to perform such tasks to original equipment manufacturer's specifications.

**Tasks:**

- PA901 - Replace fuel filters/strainers
- PA902 - Inspect/replace fuel lines, tank, cap, and fittings
- PA903 - Prime and bleed fuel system
- PA904 - Test/service/remove/install injector/nozzle

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

- 3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.
- 3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

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- CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.
- CC.3.5.11-12.G. Integrate and evaluate multiple sources of information presented in diverse formats and media (e.g., quantitative data, video, multimedia) in order to address a question or solve a problem.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

CC.2.1.6.E.4 Apply and extend previous understandings of numbers to the system of rational numbers.

CC.2.3.6.A.1 Apply appropriate tools to solve real-world and mathematical problems involving area, surface area, and volume.

**Instructional Activities:**

**Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Describe the injector nozzle's role in system pressure management
- Identify two types of injector nozzles
- Describe the principles of operation of multiple-orifice and electrohydraulic nozzles
- Define nozzle differential ratio
- Describe a valve closes orifice (VCO) nozzle
- Understand how rail pressures are managed in electronically managed, common rail diesel fuel system
- Identify some of the characteristics of different OEM common rail diesel fuel injection systems

**Skill:**

- Complete all forms required by Diesel Technology and Steel Center CTE
- Demonstrate safety standards as they apply to the transportation, construction, and farming industry
- Understand how these standards are mandatory in industry
- Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals
- Demonstrate the proper use of hand, power tools, and shop equipment
- Demonstrate proper safety procedures for chemical and paint handling and disposal
- Read and use accurately precise measuring instruments
- Identify all required fasteners used in the transportation industry
- Identify fuel subsystem components on a typical diesel engine
- Describe the construction of a fuel tank
- Explain the operation of and troubleshoot a fuel sending unit
- Define the role of primary and secondary fuel filters
- Service primary and secondary fuel filters
- Explain how a water separator functions
- Service a water separator
- Define the operating principles of a transfer pump
- Prime a fuel subsystem
- Test the low pressure side of the fuel subsystem for inlet restriction
- Test the charge side of the fuel subsystem for charging pressure
- Identify the some typical sensors used in diesel fuel subsystems
- Identify the subcomponents of a nozzle assembly
- Bench (pop) test a hydraulic injector nozzle
- Test a nozzle for forward leakage
- Test nozzle back leakage
- Outline the procedure required to remove, inspect, and reconnect high-pressure lines
- Describe the system layout and the primary components in current full authority, electronic fuel management systems
- Identify the key features of electronic unit injector (EUI) and common rail (CR) diesel fuel injection systems

Outline the role the four primary subsystems play in managing an EUI-fueled engine  
Identify common rail (CR) diesel fuel systems  
Identify some of the diesel engines currently using common rail diesel fuel injection  
Trace fuel flow routing from tank to injector on common rail, diesel fueled engines  
Describe the electronic management circuit components used in common rail fuel systems

**Remediation:**

Re-teach major concepts  
Review with teacher assistance  
Study group  
Worksheets  
Individual tutoring when needed  
Reading comprehension packets  
Placing events in a time line/ordinal steps  
Retest  
Study guides  
Checklists

**Enrichment:**

Assist other students with projects or remediation  
Leadership activities such as Shop Foreman  
Complete a special project to benefit the class

**Safety:**

Student must:  
Pass safety test with 100% for tools and equipment  
Locate, read, and interpret MSDS sheet  
Demonstrate fire safety procedures  
Use proper safety precautions when using hand tools and operating equipment  
Follow proper safety procedures for chemical and paint handling and disposal  
Handle material in a safe and workmanlike manner  
Use protective clothing and equipment  
Use hand tools in a safe manner  
Use adequate ventilation when working in enclosed areas  
Follow manufacturer's directions when using any product, tool, equipment, etc  
Use proper safety precautions when using /operating hand tools  
Use tools and equipment in a professional work like manner according to OSHA standards  
Know and follow the established safety rules at all times

**Assessment:**

Worksheets  
Quizzes  
Post Tests  
Summaries  
Log/Journal  
Time Cards  
Writing Activities  
Video/DVD Worksheets  
Portfolio  
Checklist  
Rubrics

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett

## Learning

### Student forms:

Time Cards  
Journals  
Math ATB Worksheet

Tapes  
Rulers  
Micrometers  
Calipers  
Dial Indicator  
Parts Washer  
Brake Parts Cleaner  
Liquid Penetrants  
Liquid Lubricants  
Bolts  
Nuts  
Screws  
Studs  
Washers  
Blow Guns  
Compressors  
Extractors

Power Tool Accessories  
Hammers  
Impact Drivers  
Lighting  
Pliers  
Cutters  
Power Tools  
Pressure Equipment  
Pry bars  
Ratchets  
Scrapers  
Screw Drivers  
Sockets  
Striking Tools  
Threading Tools  
Torque Wrenches  
Wrenches



**Steel Center CTE**  
**Course Name: Diesel Technology**



**Unit Name:** PA1000 ELECTRICAL/ELECTRONIC  
SYSTEM

**Unit Number:** PA1000

**Dates:** Fall 2019 **Hours:**84

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**Unit Description/Objectives:**

Student will know and be able to identify and apply the principles of electricity and electronics to the medium/heavy truck, and be able to perform these tasks to original equipment manufacturer's specification.

**Tasks:**

PA1001 - Test/service battery

PA1002 - Test/replace/adjust bulbs and lamps

PA1003 - Diagnose repair/replace electrical circuits and components

PA1004 - Test starting system and replace component assemblies

PA1005 - Test charging system output and replace component assemblies

PA1006 - Analyze and interpret schematics

PA1007 - Perform computer systems tests and analyze codes

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

- 3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.
- 3.2.10.B4 Describe quantitatively the relationships between voltage, current, and resistance to electrical energy and power. Describe the relationship between electricity and magnetism as two aspects of a single electromagnetic force.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

CC.2.1.HS.F.4 Use units as a way to understand problems and to guide the solution of multi-step problems.

CC.2.1.HS.F.5 Choose a level of accuracy appropriate to limitations on measurement when reporting quantities.

### *Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

### *Supporting Standards/Anchors*

CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.

CC.2.3.6.A.1 Apply appropriate tools to solve real-world and mathematical problems involving area, surface area, and volume.

## **Instructional Activities:**

### **Knowledge:**

Complete assignments related to the textbook

Participate in lecture and discussion and respond to questions

Participate in group discussions

Fill out personal forms

Complete reading assignments

Complete written assignments

Participate with the group activities

Complete Task Sheet assignment

Define the terms electricity and electronics

Describe the atomic structure

Outline how some of the chemical and electrical properties of atoms are defined by the number of electrons in their outer shells

Outline the properties of conductors, insulators, and semiconductors

Describe the characteristics of static electricity

Define what is meant by the conventional and electron theories of current flow

Describe the characteristics of magnetism and the relationship between electricity and magnetism

Describe how electromagnetic field strength is measured in common electromagnetic devices

Define what is meant by an electrical circuit and the terms voltage, resistance, and current flow

Outline the components required to construct a typical electrical circuit

Perform electrical circuit calculations using Ohm's law

Identify the characteristics of DC and AC

Describe some methods of generating a current flow in an electrical circuit

Describe and apply Kirschhoff's first and second laws

Define the role of a battery in a vehicle electrical system

Outline the construction of standard, maintenance-free, and gelled electrolyte batteries

Describe the chemical action within the battery during the charging and discharging cycles

Describe how a light bulb functions

Explain the operating principles of halogen and high-intensity discharge (HID) lamps

Describe the function of the reflector and lens in a headlamp assembly

### **Skill:**

Outline how batteries are arranged in multiple battery banks in truck chassis

Verify the performance of a lead-acid battery using a voltmeter, hydrometer, refratometer, and carbon pile tester

Analyze maintenance-free battery condition using an integral hydrometer sight glass

Describe the procedure required to charge different types of batteries

Jump-start vehicles with dead batteries using another vehicle and generator methods

Outline how batteries should be safely stored out of chassis

- Identify charging circuit components
- Navigate a charging circuit schematic
- Voltage drop-test charging circuit wiring and components
- Describe the construction of an alternator
- Explain full-wave rectification
- Full-field an alternator
- Measure AC leakage in the charging circuit
- Verify the performance of an alternator
- Use Intelli-check to assess charging circuit performance
- Disassemble and reassemble a Delcotron 40SI alternator
- Identify the components in a truck cranking system
- Explain the operating principles of magnetic switches, solenoids, and starter motors
- Describe the operating principles of lightweight, planetary gear reduction starter motors
- Test and troubleshoot a cranking circuit using voltage drop testing
- Disassemble a heavy-duty truck starter motor
- Test an armature for shorts using a growler
- Test an armature for grounds and opens
- Use a test light to check out field coils
- Outline the procedure required to rebuild a Delco-Remy 42MT starter motor
- Aim truck headlights
- Troubleshoot lighting circuit malfunctions
- Describe the operation of typical truck auxiliary equipment
- Explain how a trailer electrical plug and connector are connected
- Outline the operating principles of truck instrument cluster components
- Diagnose and repair some typical truck instrument cluster failures
- Explain the function and operation of warning and shutdown systems
- Identify the types of circuit protection used in truck electrical systems including fuses and cycling and non-cycling circuit breakers
- Describe the procedure and material required to solder a pair of copper wires
- Outline the procedure required to quickly check out a truck electrical system

**Remediation:**

- Re-teach major concepts
- Review with teacher assistance
- Worksheets
- Individual tutoring when needed
- Study group
- Placing events in a timeline/original steps
- Retest or alternative assessment
- Reading comprehension packets
- Study guides
- Computer assisted instruction
- Checklists

**Enrichment:**

- Assist other students with projects or remediation
- Leadership activities such as Shop Foreman
- Complete a special project

**Safety:**

- Student must:
- Pass safety test with 100% for tools and equipment
- Locate, read, and interpret MSDS sheet
- Demonstrate fire safety procedures
- Use proper safety precautions when using hand tools and operating equipment
- Follow proper safety procedures for chemical and paint handling and disposal
- Handle material in a safe and workmanlike manner
- Use protective clothing and equipment

Use hand tools in a safe manner  
Use adequate ventilation when working in enclosed areas  
Follow manufacturer's directions when using any product, tool, equipment, etc  
Use proper safety precautions when using /operating hand tools  
Use tools and equipment in a professional work like manner according to OSHA standards  
Know and follow the established safety rules at all times

**Assessment:**

Worksheets	Video/DVD Worksheets
Quizzes	Check Lists
Pre/Post Tests	Diagrams
Summaries	Individual Projects
Log/Journal	Group Projects
Time Cards	Research Papers
Writing Activities	Portfolio

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:

Time Cards, Journals, Math ATB Worksheet, Chemical and Paint Worksheets

Multimeters	Power Tool Accessories
AVR Battery Testers	Hammers
Diagnostic Equipment	Heat Gun
Electrical Parts Cleaner	Lighting
Liquid Penetrants	Pliers
Liquid Lubricants	Cutters
Battery Acid	Power Tools
Gases	Prybars
Tie Downs	Ratchets
Bolts	Screw Drivers
Screws	Sockets
Springs	Torque Wrenches
Battery Chargers	Wrenches

**Steel Center CTE**  
**Course Name: Diesel Technology**



**Unit Name:** PA1100 DRIVE LINE  
**Unit Number:** PA1100

**Dates:** Fall 2019 **Hours:** 112

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**Unit Description/Objectives:**

Student will know and be able to diagnosis, inspect, and replace components in the heavy truck driver line and be able to perform such tasks to original equipment manufacturer's specifications.

**Tasks:**

PA1101 - Diagnose, replace and adjust drive-line components

PA1102 - Perform clutch/clutch brake maintenance and adjustment

**Standards / Assessment Anchors**

*Focus Standard/Anchor #1*

- 13.2.11 E Demonstrate, in the career acquisition process, the application of essential workplace skills/knowledge, such as, but not limited to: commitment, communication, dependability, health/safety, laws and regulations (that is Americans with Disabilities Act, Child Labor Law, Fair Labor Standards Act, OSHA, Material Safety Data Sheets), personal initiative, Self-advocacy, scheduling/time management, team building, technical literacy and technology.

*Supporting Standards/Anchors*

3.4.10.A2 Interpret how systems thinking applies logic and creativity with appropriate comprises in complex real-life problems.

3.4.10.D2 Diagnose a malfunctioning system and use tools, materials, and knowledge to repair it.

*Focus Standard/Anchor #2*

- CC.3.5.11-12.C. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text.

*Supporting Standards/Anchors*

CC.3.5.9-10.I. Compare and contrast findings presented in a text to those from other sources (including their own experiments), noting when the findings support or contradict previous explanations or accounts.

CC.3.6.11-12.B. Write informative/explanatory texts, including the narration of historical events, scientific procedures/experiments, or technical processes.

*Connecting Standard/Anchor*

- CC.2.1.6.E.2 Identify and choose appropriate processes to compute fluently with multi-digit numbers.

*Supporting Standards/Anchors*

CC.2.2.7.B.3 Model and solve real-world and mathematical problems by using and connecting numerical, algebraic, and/or graphical representations.

CC.2.4.5.A.1 Solve problems using conversions within a given measurement system.

### **Instructional Activities:**

#### **Knowledge:**

- Complete assignments related to the textbook
- Participate in lecture and discussion and respond to questions
- Participate in group discussions
- Fill out personal forms
- Complete reading assignments
- Complete written assignments
- Participate with the group activities
- Complete Task Sheet Assignment
- Outline the operating principles of a clutch
- Describe the function of a clutch brake
- Define and explain the importance of phasing
- Explain the importance of driveline working angles and how to calculate them
- Define the terms dead axle, live axle, pusher axle, and tag axle
- Outline the construction of a drive axle carrier assembly
- Explain how a pinion and crown gearset change the direction of powerflow
- Describe differential action and list the reasons it is required
- Define the term spinout and explain how it is caused
- Trace the powerflow path through different types of differential carriers

#### **Skill:**

- Complete all forms required by Diesel Technology and Steel Center CTE
- Demonstrate safety standards as they apply to the transportation, construction, and farming industry
- Understand how these standards are mandatory in industry
- Read and interpret information gathered from maintenance manuals via paper manuals and computer generated manuals
- Demonstrate the proper use of hand, power tools, and shop equipment
- Demonstrate proper safety procedures for chemical and paint handling and disposal
- Read and use accurately precise measuring instruments
- Identify all required fasteners used in the transportation industry
- Identify the components of a clutch assembly
- Explain the differences between pull-type and push-type clutches
- Describe the procedure for adjusting manual and self-adjusting clutches
- Explain how to adjust the external clutch linkage
- Troubleshoot a clutch for wear and damage
- Outline typical clutch defects and explain how to repair them.
- Outline the procedure for removing and replacing a clutch
- Identify the components in a truck driveline
- Explain the procedures for inspecting, lubricating, and replacing a universal joint
- Describe the various types of wear a universal joint might experience
- Outline the procedure for sourcing chassis vibration
- Troubleshoot some typical driveline complaints
- Describe the procedure for balancing a driveshaft
- Identify the types of axles used on trucks and trailers
- Identify the components required to create differential action
- Describe the operation of the various drive axle configurations
- Identify the components used in an interaxle differential or power divider
- Explain how an interaxle differential lock functions

#### **Remediation:**

- Re-teach major concepts
- Review with teacher assistance
- Study group

- Worksheets
- Individual tutoring when needed
- Reading comprehension packets
- Placing events in a time line/ordinal steps
- Retest
- Study guides
- Checklists

**Enrichment:**

- Assist other students with projects or remediation
- Leadership activities such as Shop Foreman
- Complete a special project to benefit the class

**Safety:**

Student must:

- Pass safety test with 100% for tools and equipment
- Locate, read, and interpret MSDS sheet
- Demonstrate fire safety procedures
- Use proper safety precautions when using hand tools and operating equipment
- Follow proper safety procedures for chemical and paint handling and disposal
- Handle material in a safe and workmanlike manner
- Use protective clothing and equipment
- Use hand tools in a safe manner
- Use adequate ventilation when working in enclosed areas
- Follow manufacturer's directions when using any product, tool, equipment, etc
- Use proper safety precautions when using /operating hand tools
- Use tools and equipment in a professional work like manner according to OSHA standards
- Know and follow the established safety rules at all times

**Assessment:**

- Worksheets
- Quizzes
- Post Tests
- Summaries
- Log/Journal
- Time Cards
- Writing Activities
- Video/DVD Worksheets
- Portfolio
- Checklist
- Rubrics

**Resources/Equipment:**

CDX Automotive (2016) Medium/Heavy Duty Commercial Vehicle Systems. Jones & Bartlett Learning.

CDX Automotive (2016) Medium/Heavy Duty Diesel Engines. Jones & Bartlett Learning

CDX Automotive (2016).Tasksheet Manual for NATEF Proficiency. Burlington, MA. Jones & Bartlett Learning

Student forms:

Time Cards

Journals

Math ATB Worksheet

"Safety Rules for Power Tools" packet of worksheets

Fasteners packet worksheets

Measuring tools worksheets:

Tapes

Rulers

Levels

Precision Measuring Tool Worksheets:

Micrometers

Calipers

Dial Indicator

Plastic Gauge

Chemical and Paint Worksheets:

Parts Washer

Brake Parts Cleaner

Liquid Penetrants

Liquid Lubricants

General Shop Tools and Supplies:

Bolts

Nuts

O-Rings

Pins

Screws

Washers

Air Chucks

Blow Guns

Brake Tools

Compressors

Extractors

Power Tool Accessories

Hammers

Impact Drivers

Lift Equipment

Lighting

Pliers

Cutters

Power Tools

Prybars

Ratchets

Scrapers

Screw Drivers

Sockets

Striking Tools

Torque Wrenches

Wrenches